

806 - DURABLE PAVEMENT MARKING

DIVISION 806

DURABLE PAVEMENT MARKING

806.1 DESCRIPTION

Prepare the pavement and apply the pavement markings as shown in the Contract Documents.

BID ITEMS

Pavement Marking (*) (**) (***)

Pavement Marking (Plowable Raised Pavement Marker) (**)

Pavement Marking Symbol (*) (White) (****)

*Type of Pavement Marking: Cold Plastic, Patterned Cold Plastic, Epoxy, Thermoplastic, Thermoplastic-Spray, Intersection Grade or Multi-Component

** Color

*** Width

**** Type of Symbol

UNITS

Linear Foot

Each

Each

806.2 MATERIALS

Provide durable pavement marking materials that comply with **DIVISION 2200**.

806.3 CONSTRUCTION REQUIREMENTS

a. General.

(1) Equipment. Use equipment designed for the preparation and application of the appropriate type of pavement marking material.

(2) Contractor's Personnel. Provide a minimum of 1 employee on the project holding an American Traffic Safety Services Association (ATSSA) pavement marking certification and experienced in the application of the appropriate type of pavement marking material.

(3) Pavement Marking Contractors. Provide a letter of certification from the pavement marking manufacturer indicating the Contractor's qualifications to install their product.

(4) Surface Preparation. On existing pavements, remove the existing pavement markings according to **SECTION 808** and according to the recommendations of the manufacturer of the new pavement markings.

Remove temporary pavement markings, if any, the same day the durable pavement markings are applied.

Remove loose particles, dirt, tar, grease, residue of prior pavement markings and other deleterious material from the pavement surfaces.

(5) Alignment. Lay out the pavement marking as detailed in the Contract Documents. If the Contract Documents do not provide details, submit to the Engineer for approval, a layout plan for the pavement markings that complies to the MUTCD. Locate longitudinal pavement marking stripes a minimum of 2 inches and a maximum of 8 inches from longitudinal joints. Provide adequate guide marks (approximately 2 inches by 12 inches at approximately 30 to 50 foot intervals) for the application of the pavement markings.

(6) Pavement Marking Application. Provide the Engineer with a copy of the manufacturer's application instructions. Apply the pavement markings according to the manufacturer's recommendations.

Follow the manufacturer's recommendations regarding pavement and ambient temperature at the time of application. The Engineer will verify the pavement and ambient temperatures before beginning work and when deemed necessary.

Apply pavement markings straight and close to the intended alignment without abrupt changes that result in an unacceptable appearance.

(7) Replacement of Unsatisfactory Pavement Marking. Lines that deviate laterally from the intended alignment more than 2 inches in 200 feet may be rejected.

Remove and replace pavement markings that:

- have drag marks, gashes, gouges, foreign covering, discolored areas or areas that have failed to solidify.
- have improper adhesion, width, length or thickness.

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- have areas that present a ragged appearance, areas that do not present sharply defined edges, or areas with abrupt unintended changes in alignment.

Remove and replace all unsatisfactory pavement markings that do not comply with **TABLE 806-1**.

TABLE 806-1: MINIMUM RETROREFLECTIVITY REQUIREMENTS		
TYPE OF MATERIAL	COLOR	millicandelas/s q m/lux* (minimum) (Initial)
Cold Plastic	White	250
	Yellow	175
Patterned Cold Plastic	White	475
	Yellow	375
Epoxy	White	325
	Yellow	250
High Durability Tape	White	225
	Yellow	175
Thermoplastic	White	300
	Yellow	225
Preformed Thermoplastic	White	300
	Yellow	225
Spray Thermoplastic	White	300
	Yellow	225
Multi Component	White	325
	Yellow	250

NOTE: Provide an acceptable 100 foot retroreflectometer to use on the project which will remain the property of the Contractor. In the presence of the Engineer, measure the retroreflectivity between 12 hours and 14 days after the application. Take a minimum of 10 readings per color line evenly spaced on a 2,000 foot roadway section every 1 mile. The Engineer will average all of the readings for each color line within the 2,000 foot section to determine the retroreflectivity.

(8) Acceptance of Pavement Marking. The Engineer will not examine pavement marking for final acceptance until the pavement markings complete a 180 calendar day observation period. The Contractor is responsible for the pavement marking during this period. The 180 calendar day observation period begins the day following the completion of the pavement marking. Providing all other work on the contract is complete, the Engineer will not assess working day charges during the 180 calendar day observation period.

At the end of the 180 calendar day period, the Engineer will examine the pavement marking and inform the Contractor of all pavement marking required to be replaced. Before the project is accepted, replace all failed pavement markings, at own expense. The pavement marking is failed, when more than 10% of the substrate is exposed in a 2,000 foot section of longitudinal pavement marking line. The transverse lines and symbols will be evaluated separately for the exposure of 10% substrate. Abrasion of pavement marking at private entrances or intersections may be excluded from examination.

If the Contractor fails to complete the required replacement of pavement markings within 14 calendar days of the examination, during which the application of pavement markings is not precluded by adverse weather or road surface conditions, the Engineer, after giving the Contractor written notice, will reinstate the assessment of working day charges or Liquidated Damages. Working day charges or Liquidated Damages will continue until the work is accepted.

If more than 30% of pavement marking is required to be replaced, the replacement pavement markings will not be accepted until the completion of an additional 180 day observation period.

The Engineer will, upon satisfactory inspection of the pavement marking, accept the work and terminate the Contractor's responsibilities.

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b. Cold Plastic/Patterned Cold Plastic Pavement Marking. Grind an inset for the pavement marking into the surface of the pavement. Grind the inset 0.04 ± 0.01 inch deep, with the width and length of the inset a maximum of 2 inches greater than the dimensions of the pavement marking.

On new or existing PCCP, cut the marking tape at any joint in the pavement that is crossed by the tape.

When recommended by the manufacturer, use heat, solvent or other types of adhesive primer.

c. Epoxy Liquid Pavement Marking. When pavement markings are applied to PCCP (including concrete bridge decks) less than 1 year old, remove all curing compounds and laitance by shot or sand blasting.

Use a slower curing epoxy material (40 minutes) for pavement markings applied to PCCP. For other surfaces, fast setting (10 minutes) epoxy material may be used with approval of the Engineer.

Apply the epoxy liquid material closely behind the surface cleaning procedures.

Before mixing the components of the pavement marking material, heat the individual components to the temperature ranges recommended by the manufacturer of the material. Do not exceed the maximum recommended temperature at any time.

Apply the epoxy liquid pavement marking material at a thickness of $20 \text{ mil} \pm 5 \text{ mil}$ on asphalt and PCCP. Immediately apply all glass beads (double drop system) to the epoxy liquid pavement marking at the rate of 25 pounds per gallon of epoxy liquid, equally divided between the large and regular bead gradations. Do not mix large and regular gradation beads. Keep and apply large and regular beads separately. Apply the large beads on the first drop and the regular beads on the second.

d. Multi-Component Liquid Pavement Marking. When pavement markings are applied to PCCP (including concrete bridge decks) less than 1 year old, remove all curing compounds and laitance by shot or sand blasting.

Apply the multi-component liquid material closely behind the surface cleaning procedures.

Before mixing the components of the pavement marking material, heat the individual components to the temperature ranges recommended by the manufacturer of the material. Do not exceed the maximum recommended temperature at any time.

Apply the multi-component liquid pavement marking material at the thickness recommended by the manufacturer on asphalt and concrete surfaces. Immediately apply the glass beads (double drop system) to the multi-component liquid pavement marking at the rate recommended by the manufacturer to obtain the required level of retroreflectivity, equally divide between the large and regular bead gradations. Apply the large beads on the first drop and the regular beads on the second.

e. Intersection Grade Pavement Marking.

(1) Multi-Component. Follow **subsection 806.3d**.

(2) High Durability Tape. Grind an inset for the pavement marking into the surface of the pavement. Grind the inset $40 \text{ mil} \pm 10 \text{ mil}$ deep with the width and length of the inset a maximum of 2 inches greater than the dimensions of the pavement marking.

On new or existing PCCP, cut the marking tape on either side of any joint in the pavement that is crossed by the tape.

When recommended by the manufacturer, use heat, solvent or other type of adhesive primer.

(3) Preformed Thermoplastic. Use a heating device recommended by the material manufacturer to fuse the preformed thermoplastic to the pavement. Apply the pavement markings as recommended by the manufacturer. When recommended by the manufacturer, use solvent or other type of adhesive primer.

f. All Thermoplastic Pavement Marking. The Engineer will verify the thickness of the thermoplastic pavement marking. Thickness will be checked by placing metal plates or other suitable material of known thickness in a 3 foot section along the path of application at 2 to 3 locations. After the application of the thermoplastic material, the samples will be cut free. The material thickness will be measured using either a micrometer or vernier calipers (with proper correction for the metal plate). The thickness recorded for the locations within the 3 foot section will be averaged. Initially, thickness determinations will be made every $\frac{1}{3}$ mile for each color and each stripe width. Once a pattern of compliance is established, the Engineer may reduce the frequency of thickness verification to once each 1 mile section. Failure of a section will require testing to return to the initial frequency until compliance may be re-established. The location of the 3 foot sample segment within the sample section will be selected at random.

The Contractor may provide other devices for gauging thickness to the Engineer for approval.

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Apply thermoplastic pavement markings between April 15 and October 15. If the manufacturer's recommendations allow, the Engineer may waive the date restrictions. The Engineer will notify the Contractor in writing of any allowed variance.

(1) Thermoplastic Pavement Marking. The required thickness for longitudinal markings is a minimum of 90 mil at the edges, and a maximum of 125 mil at the center of the stripe. The required thickness for transverse markings and symbols is a minimum of 125 mil at the edges, and a maximum of 160 mil at the center.

If used, apply the binder-sealer according to the manufacturer's recommendations. The Engineer will not approve the application of the thermoplastic material until the binder-sealer applied to the pavement is devoid of all solvent or water. The Engineer may waive the use of binder-sealer on new pavement and existing surfaces with less than 20% exposed aggregate.

Apply prepared thermoplastic material in a molten state within a temperature range of 400 to 440°F. The Engineer will not approve the use of scorched material or prepared material that has been maintained at 440°F for a period exceeding 4 hours.

Apply Type 1 glass beads at a minimum rate of 15 pounds per 100 square foot. Embed glass beads in the thermoplastic material so that 40 to 50% of the sphere's cross-sectional diameter remains exposed.

(2) Sprayed Thermoplastic Pavement Marking. Apply the pavement markings as recommended by the manufacturer at a thickness of 40 ± 5 mils.

Apply prepared thermoplastic material in a molten state within a temperature range of 375 to 425°F. The Engineer will not approve the use of scorched material or prepared material that has been maintained at 425°F for a period exceeding 4 hours.

g. Plowable Raised Pavement Markers. Do not place plowable raised markers on pavement construction joints, pavement with surface defects or within intersections with public streets or driveways. If the layout operation shows a marker to be placed in an undesirable location, adjust the marker longitudinally to a location approved by the Engineer. If the longitudinal adjustment exceeds the typical spacing by more than 10%, delete the marker.

Place the plowable raised markers with the retroreflective face of the marker perpendicular to the roadway centerline. Machine the pavement to match the bottom contour of the plowable raised marker. Machine the recesses so that the tips of the snowplow deflecting surfaces (on the markers) are below the pavement surface when the markers are installed. Install the markers the same day the recesses are machined in the pavement.

Clean and dry the machined recess before the epoxy adhesive is applied in the recess.

Mix and use the epoxy adhesive according to the manufacturer's recommendations. Place sufficient epoxy adhesive in the machined recess to eliminate all voids beneath and around the plowable raised marker and to create a watertight seal. Hand place the marker into the machined recess.

Protect the plowable raised marker from traffic until the epoxy adhesive has cured. Follow the manufacturer's recommendations regarding the minimum cure time.

806.4 MEASUREMENT AND PAYMENT

The Engineer will measure the various widths and colors or pavement markings by the linear foot.

The Engineer will measure each symbol and plowable raised marker.

The Engineer will pay for 90% of the completed quantity for each of the various widths and colors of pavement marking, symbols, and plowable raised markers. Upon acceptance of the pavement markings following the 180 day observation period, the Engineer will pay for the remaining 10% of the completed quantity for each of the various widths and colors of pavement marking, symbols, and plowable raised markers.

Payment for "Pavement Marking", "Pavement Marking (Plowable Raised Pavement Marker)" and "Pavement Marking Symbol" at the contract unit prices is full compensation for the specified work.