

**KANSAS DEPARTMENT OF TRANSPORTATION  
SPECIAL PROVISION TO THE  
STANDARD SPECIFICATIONS, EDITION 2007**

**SECTION 1609**

**STEEL PILING AND PILE POINTS**

**Page 1600-17, subsection 1609.2b.(2). Delete the second paragraph and replace with the following:**

Pipe may be seamless, electric resistance welded longitudinally, or welded in a helix pattern by gas metal arc welding (GMAW) or other acceptable method. Furnace welding is not permitted. Provide pipe or pipe piles for shells that complies with ASTM A 252 Grade 3.

**Page 1600-17, subsection 1609.2b.(2). Delete the fourth paragraph and replace with the following:**

The dimensional and weight tolerances of ASTM A 252 apply to all steel shells with the diameter of fluted and helix corrugated shells defined by the flute or helix crown diameter. Specify wall thickness in thousandths of an inch. The degree of taper for tapered shells is as defined in the Contract Documents with the outside diameter at any location as previously defined.

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