

**KANSAS DEPARTMENT OF TRANSPORTATION
SPECIAL PROVISION TO THE
STANDARD SPECIFICATIONS, EDITION 2007**

SECTION 705

STRUCTURAL STEEL FABRICATION

Page 700-16, subsection 705.2b.(4), 2nd to the last paragraph. Replace reference to 2002 edition with 2008 edition.

Page 700-17, subsection 705.2d. (3). Replace reference to 2002 edition with 2008 edition.

Page 700-19, subsection 705.2d.(18). Change "addition" to "edition".

Page 700-20, subsection 705.2e., 1st sentence. Replace reference to 2002 edition with 2008 edition.

**Page 700-20, subsection 705.2e. Add a new Section 3.4 as follows:
SECTION 3.4 CONTROL OF DISTORTION AND SHRINKAGE**

Add the following to paragraph 3.4.8:

Do not use mechanical straightening methods without the approval of the Engineer, even when used in conjunction with the application of heat.

Page 700-21, subsection 705.2e., SECTION 6. INSPECTION, PART A. Insert the following at the beginning of this section:

Add the following to paragraph 6.1.1.1:

Within a KDOT project, QC shall not be performed by an inspector or their assistants who are, or were previously, engaged in the welding, the general assembly, or the application of coatings. This requirement also applies to work done under other AWS welding codes.

12-18-09 M&R (CFN)
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