SECTION 2401
WATER FOR USE WITH CEMENT

2401.1 DESCRIPTION
This specification covers water for use with cement.

2401.2 REQUIREMENTS
   a. Source. Use only water from sources approved by the Engineer for cement. Approval of a water source
      may be withdrawn during construction if changes in quality occur.
   
      b. Purity.
      (1) Do not use water containing injurious quantities of oil, alkali, vegetable matter and salt.
      (2) The water for use in cement can not contain more than 0.25% solids by mass. If the specific
          conductance is less than 150 siemens per cm., the total solids content requirement will be waived.
      (3) Water for use in prestressed concrete must have less than 400 parts per million of chlorides when
          calculated as sodium chloride and less than 400 parts per million sulfates when calculated as sodium sulfate.
   
   c. Mortar Strength and Time of Set. Mortar prepared with water submitted for approval can show no
      marked change in time of set and have no more than 10% reduction in mortar strength when compared to mortar
      made with water from an approved source.

2401.3 TEST METHODS

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Test Method</th>
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</thead>
<tbody>
<tr>
<td>Specific Conductance</td>
<td>ASTM D 1125</td>
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<tr>
<td>Sodium Chloride</td>
<td>ASTM D 512</td>
</tr>
<tr>
<td>Sodium Sulfate</td>
<td>ASTM D 516</td>
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<tr>
<td>Total Solids</td>
<td>Standard Methods for Examination of Water and</td>
</tr>
<tr>
<td></td>
<td>Wastewater, American Public Health Association, Inc.</td>
</tr>
<tr>
<td>Time of Set (Gillmore)</td>
<td>ASTM C 266</td>
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<tr>
<td>Mortar Strength</td>
<td>ASTM C 109</td>
</tr>
</tbody>
</table>

2401.4 PREQUALIFICATION
None Required.

2401.5 BASIS OF ACCEPTANCE
   a. Acceptance of all water for prestressed concrete will be based on the results of tests conducted at MRC.
   
   b. Water for use with cement in other applications will be accepted for use if it is obtained from a city
      water supply that is approved for domestic use by the Kansas Department of Health and Environment (KDHE).
      Water from other sources will be tested before acceptance for use.